



Flexitank Europe Bvba

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Unloading a Flexitank

1. The container should be positioned as close as possible to the receiving storage tank. It is preferable, if possible, to have the container on its chassis slightly inclined so that the door end of the container is lower than the front end. The reason for this, is that at the end of discharge, the product will run to the rear of the flexitank, making draining easier. Always chock the wheels of the chassis.
2. If the container is flush with the rear of the chassis, a platform should be placed behind the container doors for ease of handling. **Open only the right hand side door.** The left hand door **must** remain closed until discharge is almost completed. Open the right side door slowly and cautiously.
3. Connect the 2" or 3" male camlock on the flexitank hose to the corresponding connection on the discharge pipe. **Caution:** Always lock the cams on the connection by taping them closed thus avoiding the risk of opening during discharge. Suspend the discharge pipe from the top container lashings. This ensures no excess strain is placed on the flexitank discharge hose and also allows it to float on top of the liquid.
4. Turn on the pump and allow product to flow into the storage tank. As the flexitank empties the hose will drop down into the container as the liquid level lessens. Always ensure the hose is slack enough to drop with the liquid level. When the discharge is almost complete, the height of the liquid level in the flexitank will be approximately four inches.
 - a. The left hand side door can be opened and bulkhead removed.
 - b. If the container is inclined the product will drain to the rear, if it is not, the sides of the flexitank should be folded into the middle and then rolled towards the rear of the container. Raise the rear flexitank corners and funnel the product towards the elbow of the flexitank hose. **Note:** The flexitank can be completely discharged in this manner with only a small residue retained. **Caution:** At this draining stage, the suction from the pump might suck the material from the bottom of the flexitank into the drain hose, pull the hose away from this as it will restrict discharge.
 - c. When discharge is complete stop the pump and disconnect the hose pipe. Replace the flexitank hose cap.
5. Do not yet remove the flexitank from the container
 - a. Fold the sides of the flexitank into the middle and pull as straight as possible.
 - b. Remove the center vent cap.
 - c. Roll the flexitank from the front of the container toward the center vent.
 - d. Pull the rolled up end of the flexitank back towards the front of the container.
 - e. Fold the flexitank at the door end and then roll towards the center vent.
 - f. Any air in the flexitank will be expelled out of the vent pipe.
 - g. Replace the vent pipe cap.
 - h. Remove the flexitank from the container.